

Ship July 21

Work Order ID 58877

May 19, 2010 10:02:57 AM



Item ID: D412-697-012

Accept



Setup Start



Revision ID:

Stop



Item Name: Baggage Compartment, RH

Start Date: 5/24/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/21/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: 

Date: Tooling: Date:

QC:  Date: SPC (Y/N): Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-697

B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD412-697-012

CHG002

5/10/12

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

5/14/12

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

5/10/12

5/14/12

Work Order ID 58877

May 19, 2010 10:03:16 AM



Page 2

Item ID: D412-697-012

Accept



Setup Start



Revision ID:

Stop



Item Name: Baggage Compartment, RH

Start Date: 5/24/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/21/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD412-697-012

Location: _____

PPP Rev: A

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

U 10.07.12

Picklist Print

May 19, 2010 10:02:53 AM

Page 1 / 7

Work Order ID: 58877

Parent Item: D412-697-012

Parent Item Name: Baggage Compartment, RH

Comments: IPP Rev:A as per IIN revB DD 10.05.18 verf:EC

Start Date: 5/24/10

Required Date: 7/21/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	---------------	----------------	--------

D412-697-023		Manufactured	No			110	Each	0.0000	1			
--------------	--	--------------	----	--	--	-----	------	--------	---	--	--	--

Relay / Indicator												
-------------------	--	--	--	--	--	--	--	--	--	--	--	--

D412-697-042		Manufactured	No			110	Each	0.0000	1			
--------------	--	--------------	----	--	--	-----	------	--------	---	--	--	--

Floor Assembly, RH												
--------------------	--	--	--	--	--	--	--	--	--	--	--	--

D2854-1-205		Manufactured	No			110	Each	0.0000	1			
-------------	--	--------------	----	--	--	-----	------	--------	---	--	--	--

Velcro Strip - Looped												
-----------------------	--	--	--	--	--	--	--	--	--	--	--	--

D2854-3-205		Manufactured	No			110	Each	0.0000	1			
-------------	--	--------------	----	--	--	-----	------	--------	---	--	--	--

Velcro Strip - Hooked												
-----------------------	--	--	--	--	--	--	--	--	--	--	--	--

D3069-1		Manufactured	No			110	Each	2.0000	1			
---------	--	--------------	----	--	--	-----	------	--------	---	--	--	--

Angle												
-------	--	--	--	--	--	--	--	--	--	--	--	--

D3069-3		Manufactured	No			110	Each	4.0000	1			
---------	--	--------------	----	--	--	-----	------	--------	---	--	--	--

Angle												
-------	--	--	--	--	--	--	--	--	--	--	--	--

Location Loc Qty Loc Code

MEZZ 2

16953 2

Location Loc Qty Loc Code

Mezz 4

16954 4

58877

5888

50284

50284

16953

16954

16954

10-7-10

10/6/10

Picklist Print

May 19, 2010 10:02:53 AM

Page 2

17

Work Order ID: 58877

Parent Item: D412-697-012

Parent Item Name: Baggage Compartment, RH





Comments: IPP Rev:A as per IIN revB DD 10.05.18 verf:EC

Start Date: 5/24/10

Required Date: 7/21/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3069-5  Angle		Manufactured	No			110	Each	3.0000	1	16985 59240		
<div> <div>Location</div> <div>Mezz</div> <div>16955</div> </div> <div> <div>Loc Qty</div> <div>3</div> <div>3</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>												
D3095-1  Angle		Manufactured	No			110	Each	1.0000	3	16985 59240		
<div> <div>Location</div> <div>MEZZ</div> <div>16956</div> </div> <div> <div>Loc Qty</div> <div>1</div> <div>1</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>												
D3096-1  Placard		Manufactured	No			110	Each	2.0000	1	16985 16985		
<div> <div>Location</div> <div>Mezz</div> <div>16947</div> </div> <div> <div>Loc Qty</div> <div>2</div> <div>2</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>												
D3097-1  Wall Cover		Manufactured	No			100	Each	2.0000	1	16985 16985		
<div> <div>Location</div> <div>Mezz</div> <div>17913</div> </div> <div> <div>Loc Qty</div> <div>2</div> <div>2</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>												

May 19, 2010 10:02:53 AM

Shop Packet Print

Page 2

Picklist Print

May 19, 2010 10:02:53 AM

Page 3

Work Order ID: 58877

Parent Item: D412-697-012

Parent Item Name: Baggage Compartment, RH

Comments: IPP Rev:A as per IIN revB DD 10.05.18 verf:EC

Start Date: 5/24/10

Required Date: 7/21/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
8 D3097-3 Wall Cover		Manufactured	No			110	Each	2.0000	1			
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>		
				Mezz			2					
					17914		2					
5 D3097-5 Wall Cover		Manufactured	No			110	Each	1.0000	1			
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>		
				Mezz			1					
					17915		1					
5 D3100-3 Cable Assembly, RH Stand Alone		Manufactured	No			110	Each	0.0000	1			
6 D3103-3 Decal		Manufactured	No			110	Each	7.0000	1			
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>		
				Mezz			7					
					16949		7					
5 D3164-042 Kick Plate		Manufactured	No			110	Each	0.0000	1			

May 19, 2010 10:02:53 AM

Shop Packet Print

Page 3

Picklist Print

May 19, 2010 10:02:54 AM

Page 4 17

Work Order ID: 58877

Parent Item: D412-697-012

Parent Item Name: Baggage Compartment, RH





Comments: IPP Rev:A as per IIN revB DD 10.05.18 verf:EC

Start Date: 5/24/10

Required Date: 7/21/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
2600-3  Camloc Stud		Purchased	No			110	Each	66.0000	1			
<div>Location</div> <div>ST261</div> <div>1625</div> <div>Loc Qty</div> <div>66</div> <div>66</div> <div>Loc Code</div>												
2600-LW  Camloc Retaining Washer		Purchased	No			110	Each	196.0000	1			
<div>Location</div> <div>ST381</div> <div>114238</div> <div>114355</div> <div>Loc Qty</div> <div>196</div> <div>100</div> <div>96</div> <div>Loc Code</div>												
80-005-2-8  Insert		Purchased	No			110	Each	174.0000	4			
<div>Location</div> <div>ST379</div> <div>113109</div> <div>Loc Qty</div> <div>174</div> <div>174</div> <div>Loc Code</div>												
AN960JD10L  Washer		Purchased	No			110	Each	4,087.000	32			
<div>Location</div> <div>ST348</div> <div>110985</div> <div>Loc Qty</div> <div>4087</div> <div>4087</div> <div>Loc Code</div>												

May 19, 2010 10:02:54 AM

Shop Packet Print

Page 4

Picklist Print

May 19, 2010 10:02:55 AM

Page 5

Work Order ID: 58877

Parent Item: D412-697-012

Parent Item Name: Baggage Compartment, RH

Comments: IPP Rev:A as per IIN revB DD 10.05.18 verf:EC

Start Date: 5/24/10

Required Date: 7/21/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS20426AD4-5 Rivet		Purchased	No			110	Each	6,056.000	12			
<div> <div>Location</div> <div>ST317</div> <div>6733</div> <div>6874</div> </div> <div> <div>Loc Qty</div> <div>6056</div> <div>1074</div> <div>4982</div> </div> <div> <div>Loc Code</div> <div></div> <div>6733</div> <div></div> </div>												
MS20470AD3-4 Rivet, Universal Head		Purchased	No			110	Each	11,441.00	5			
<div> <div>Location</div> <div>ST319</div> <div>111477</div> <div>15541</div> </div> <div> <div>Loc Qty</div> <div>11441</div> <div>8332</div> <div>3109</div> </div> <div> <div>Loc Code</div> <div></div> <div>15541</div> <div></div> </div>												
MS20600-AD4W3 Cherry Rivets		Purchased	No			110	Each	1,825.000	48			
<div> <div>Location</div> <div>ST321</div> <div>106375</div> <div>107939</div> <div>111636</div> </div> <div> <div>Loc Qty</div> <div>1825</div> <div>3</div> <div>822</div> <div>1000</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div>111636</div> </div>												

May 19, 2010 10:02:55 AM

Shop Packet Print

Page 5

Picklist Print

May 19, 2010 10:02:55 AM

Page 6 17

Work Order ID: 58877

Parent Item: D412-697-012

Parent Item Name: Baggage Compartment, RH

Comments: IPP Rev:A as per IIN revB DD 10.05.18 verf:EC

Start Date: 5/24/10

Required Date: 7/21/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
5 MS21042L3 Nut		Purchased	No			110	Each	1,918.000	16			
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>		
				ST300			1918					
				113537			20					
				113644			398					
				114523			1000			M114523		
				114718			500					
6 MS27039-1-08 Screw		Purchased	No			110	Each	1,562.000	16			
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>		
				ST291			1562					
				110552			44					
				110835			1318			M110835		
				114718			200					
MS35489-35 Grommet		Purchased	No			110	Each	22.0000	1			
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>		
				ST296			22					
				6880			22			6880		
6 473597-2 Smoke Detector		Purchased	No			110	Each	0.0000	1			
✓ D38999/26WB98SN Connector		Purchased	No			110	Each	0.0000	1			

May 19, 2010 10:02:55 AM

Shop Packet Print

Page 6

Picklist Print

May 19, 2010 10:02:56 AM

Page 7 / 7

Work Order ID: 58877



Parent Item: D412-697-012



Parent Item Name: Baggage Compartment, RH

Start Date: 5/24/10

Required Date: 7/21/10

Comments: IPP Rev:A as per IIN revB DD 10.05.18 verf:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
M85049/38-11W Backshell		Purchased	No			110	Each	0.0000	1			



114P19

6/24/10

Ship July 21

Work Order ID 58877



May 19, 2010 10:02:57 AM

Item ID: D412-697-012

Accept



Setup Start



Revision ID:

Stop



Item Name: Baggage Compartment, RH

Start Date: 5/24/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/21/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

REFERENCE ONLY

Draw Nbr

Revision Nbr

IIN-D412-697

B

0.00

100



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD412-697-012

CHG002

110



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

120



QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

Paul 6/18/10

7. PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -023	Qty -041	Qty -042	Part Number	Description
X						D412-697-011	BAGGAGE COMPARTMENT, LH
	X					D412-697-012	BAGGAGE COMPARTMENT, RH
		X				D412-697-021	BAGGAGE COMPARTMENT, LH+RH
1	1	1	X			D412-697-023	RELAY / INDICATOR KIT
1		1		X		D412-697-041	FLOOR ASSEMBLY, LH
	1	1			X	D412-697-042	FLOOR ASSEMBLY, RH
				6	6	D2263-1	Clamp
				1		D3089-1	Floor
					1	D3089-2	Floor
				6	6	D3092-1	Doubler
				6	6	D3092-3	Doubler
				6	6	D3094-1	Ring
1	1	2				D2854-1-205	Velcro Strip
1	1	2				D2854-3-205	Velcro Strip
	1	1				D3069-1	Angle
	1	1				D3069-3	Angle
	1	1				D3069-5	Angle
1		1				D3093-1	Wall Cover
1		1				D3093-3	Wall Cover
1		1				D3093-5	Wall Cover
1		1				D3093-7	Wall Cover
3	3	6				D3095-1	Support Angle
1	1	2				D3096-1	Placard
	1	1				D3097-1	Wall Cover
	1	1				D3097-3	Wall Cover
	1	1				D3097-5	Wall Cover
			1			D3098-041	Relay Assembly
			1			D3099-041	Bracket
1		1				D3100-1	Cable Assembly, LH Stand Alone
	1	1				D3100-3	Cable Assembly, RH Stand Alone
			1			D3100-5	Cable Assembly, Relay Kit
1		1				D3103-1	Decal
	1	1				D3103-3	Decal
1		1				D3164-041	Kick Plate
	1	1				D3164-042	Kick Plate
1	1	2				2600-3	1/4 Turn Fasteners
1	1	2				2600-LW	Washer
4	4	8				80-005-2-8	Insert (or SL2052-3-4)
30	32	62				AN960JD10L	Washer
12	12	24				MS20426AD4-5	Rivet
5	5	10				MS20470AD3-4	Rivet
	48	48				MS20600AD4W3	Rivet
15	16	31		12	12	MS21042L3	Nut
			4			MS24693-S28	Screw
15	16	31		12	12	MS27039-1-08	Screw
1	1	2				MS35489-35	Grommet
			1			17479-1551	Indicator
1	1	2				473597-2	Smoke Detector
1	1	2				D38999/26WB98SN	Connector
			2			1N4007	Diode
1	1	2				M85049/38-11W	Backshell

• COPYRIGHT © 2002 BY DART AEROSPACE LTD •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: B

Date: 02.05.31